

## Research Article

### PREPARATION AND EVALUATION OF DOCETAXEL SOLID LIPID NANOPARTICLES FOR TARGETED DRUG DELIVERY TO BRAIN

Ch. Kantlam<sup>\*1</sup>, G. Renuka<sup>2</sup>, Kattela Ramya<sup>3</sup>, Kommu Shivani<sup>3</sup>, Konda Karthik<sup>3</sup>, Korra Anil<sup>3</sup>, and Kyadhari Nikhitha<sup>3</sup>

<sup>1\*</sup>Professor, Department of Pharmaceutics, Brilliant College of Pharmacy, Abdullapurmet Village, Hayathnagar, Rangareddy, Telangana

<sup>2</sup>Assistant Professor, Department of Pharmaceutics, Brilliant College of Pharmacy, Abdullapurmet Village, Hayathnagar, Rangareddy, Telangana

<sup>3</sup>Department of Pharmaceutics, Brilliant College of Pharmacy, Abdullapurmet Village, Hayathnagar, Rangareddy, Telangana

Email: [drkantlam@gmail.com](mailto:drkantlam@gmail.com)

#### ABSTRACT

*Docetaxel has low solubility and permeability, which result in limited and variable bioavailability; its low stability makes it difficult to develop stable aqueous liquid formulations. The Docetaxel solid lipid nanoparticles were created using the Sonicator to apply ultrasonic energy during the emulsification solvent evaporation process. The numerous formulations with varied drug-lipid and surfactant ratios were analyzed and improved. Docetaxel solid lipid nanoparticles containing soy lecithin were created using the solvent evaporation method, then the particle size was decreased by sonication. Particle size, surface morphology by SEM, drug excipient compatibility by FTIR, and in-vitro drug release experiments were used to characterize the produced nanosuspensions. The formulation with the best encapsulation efficiency was (F-4) A drug encapsulation effectiveness of up to 97.85% has been attained in this study. It was discovered that the efficiency of encapsulation improved along with the soy lecithin content.*

#### KEY WORDS

*Docetaxel drug, Lipids, FTIR, Emulsification technique, Solid lipid Nanoparticles, invitro drug release.*

#### 1. INTRODUCTION

An alternate carrier system to conventional colloidal carriers such as emulsions, liposomes, and polymeric micro and nanoparticles, is the solid lipid nanoparticle (SLN), which was first introduced in 1991<sup>1</sup>. As an innovative colloidal drug carrier for intravenous applications, nanoparticles synthesised from solid lipids are gaining significant attention. They have been suggested as an alternate particulate carrier system. Sub-micron colloidal carriers, or SLN, have a size between 50 and 1000 nm and are

made of physiological lipid that has been disseminated in water or an aqueous surfactant solution<sup>2</sup>. Because of their potential to enhance the efficacy of pharmaceuticals, SLN are appealing due to their distinctive qualities, which include their tiny size, vast surface area, high drug loading, and phase interaction at the interface<sup>3</sup>. Phospholipids are a crucial component of lipid and lipid-based drug delivery systems due to their range of characteristics, including their amphiphilic nature, biocompatibility, and multifunctionality.

However, the complex manufacturing process, low percentage entrapment efficiency (% EE), and challenging large-scale manufacture of liposomes, lipospheres, and microsimulation carrier systems, as well as their other shortcomings, have led to the development of the SLN delivery system<sup>4</sup>. SLNs typically have a spherical shape with a diameter between 50 and 1000 nm. Lipids, which are solid at room temperature, emulsifiers, and occasionally a combination of both, active pharmaceutical ingredients (APIs), and a suitable solvent system are the main components of SLN formulations.<sup>5</sup> Drug delivery systems based on nanocarriers can be divided into different categories according to factors like administration method, degree of degradation, etc. Nanoparticles for protein peptide delivery, oral, ophthalmic, and topical administration, as well as parenteral administration, are all forms of administration that can be used.<sup>6</sup> Docetaxel has low solubility and permeability, which result in limited and variable bioavailability; its low stability makes it difficult to develop stable aqueous liquid

formulations. The Docetaxel solid lipid nanoparticles were created using the Sonicator to apply ultrasonic energy during the emulsification solvent evaporation process.

#### **Drug excipient compatibility studies<sup>7</sup>**

FTIR analysis was performed in order to study the compatibility of ingredients used in the preparation of nanoparticles, using a Shimadzu FTIR spectrophotometer (Prestige21, Shimadzu Corporation, Kyoto, Japan). Docetaxel and Excipients their mixture with ratio (1:1) was evaluated using FTIR spectrophotometer using potassium bromide disc technique where 1mg of the sample is mixed with 100 mg of dry powdered KBr; the mixture is pressed into a transparent disc and was inserted in the apparatus for IR scan.

## **2.MATERIALS AND METHODS**

Docetaxel was collected as a gift sample from Hetero labs, Hyderabad and various excipients and polymers were purchased from AR chemicals, Hyderabad.

## **2.1 METHODOLOGY**

### **Formulation development**

**Table -1: composition of Docetaxel for preparation of solid lipid nanoparticles**

<b>Ingredients</b>	<b>F1</b>	<b>F2</b>	<b>F3</b>	<b>F4</b>
Docetaxel	30	30	30	30
Phosphatidylcholine	300	300	300	300
Poloxamer 407	100	200	300	400
Methanol	10	10	10	10
Chloroform	10	10	10	10

### **Method of preparation of Docetaxel loaded nanoparticles:**

Through the use of a solvent emulsification/evaporation process, Docetaxel loaded SLN were created. The ingredients in each formulation, Drug and lipid solutions, were

dissolved in 10 mL of methanol and 10 mL of chloroform, respectively. Using a rotary evaporator, the organic solvent combination was totally evaporated at 70°C to extract the organic solvent. After adding the drug-embedded lipid layer to 100 mL of an aqueous solution

containing poloxamer 407 surfactant, the mixture was sonicated for 15 minutes using a Sonicator before being homogenized for 15 minutes using a high-speed homogenizer at various speeds. It was then allowed for the suspension to cool to room temperature. Through a membrane filter, the suspension was filtered. The filtrate was centrifuged (1000 rpm for 10 minutes) and nanoparticles were collected.<sup>8</sup>

**Evaluation of Docetaxel loaded nanoparticles<sup>9,10,11</sup>:**

**Particle size:**

All of the generated batches of nanoparticles were observed under a microscope to establish their sizes. The average size of the nanoparticles was determined by measuring the size of each batch's nanoparticles in a small drop of nanoparticle dispersion on a slide.

**SEM analysis**

The morphology of nanoparticles was examined using the scanning electron microscope (SEM, Hitachi, Tokyo, Japan). After being properly diluted (1:100) in double-distilled water, Docetaxel -freeze-dried SLNs were added to a drop of the nanoparticle formulation and left to air dry. The sample was then observed under various magnifications and a 15,000-volt accelerating voltage. The imaging was performed in a high vacuum.

**Drug encapsulation efficiency:**

A set volume of the SLNs dispersion (10 ml) was poured into a centrifuge tube at room temperature, and it was spun at 18,000 rpm for 20 minutes (Remi Instruments Pvt. Ltd, India). The drug's absorbance in the supernatant was measured spectrophotometrically at a maximum wavelength of 260 nm after the lipid component was removed (Shimadzu 1800, Japan).

**Amount entrapped**

$$\text{Entrapment Efficiency (\%)} = \frac{\text{Amount entrapped}}{\text{Total drug loaded}} \times 100$$

**In vitro drug release studies:**

Utilizing the dialysis bag approach, in vitro release tests were carried out. Prior to the release trials, the dialysis membrane (molecular weight cutoff between 12,000 and 14,000) was immersed in double distilled water for an overnight period. As releasing media, phosphate buffer pH 6.8 and hydrochloric acid (0.1 N) were also employed. A donor compartment and a receptor compartment make up the experimental unit. A boiling tube that was cut open at one end and tied with a dialysis

membrane at the other end serves as the donor compartment, into which 3 ml of SLN dispersion was injected for the release research. The receptor compartment is made up of a 250 ml beaker that contains 100 ml of release media and was kept at a temperature of 37.0 ± 0.5 °C. Every 3 ml sample was taken out of the receiver compartment and replaced with the same amount of release medium at the 1, 2, 3, 4, 5, 6, 7 and 8h time periods. The collected samples were appropriately diluted before being examined at 260 nm with a UV-visible spectrophotometer.

Percentage of drug release was determined using the following formula.

$$\text{Percentage drug release} = \frac{Da}{Dt} \times 100$$

Where, Dt = Total amount of the drug

Da = The amount of drug released

### Stability studies<sup>12</sup>:

Over the course of 90 days, the stability of Docetaxel nanoparticle dispersion in screw-capped glass vials was assessed. Six samples were split into two groups and kept at 4°C and 25°C, under ICH Guidelines respectively. At the end of the 90 days, the amount of drug leaking from nanoparticles and the average particle size of the samples were calculated.

### 3.RESULTS & DISCUSSION

#### FT-IR Spectrum of Docetaxel

FT-IR Spectra of Docetaxel and excipients were recorded. All these peaks have appeared in formulation and physical mixture, indicating no chemical interaction between Drug and lipids. It also confirmed that the stability of drug during encapsulation process.

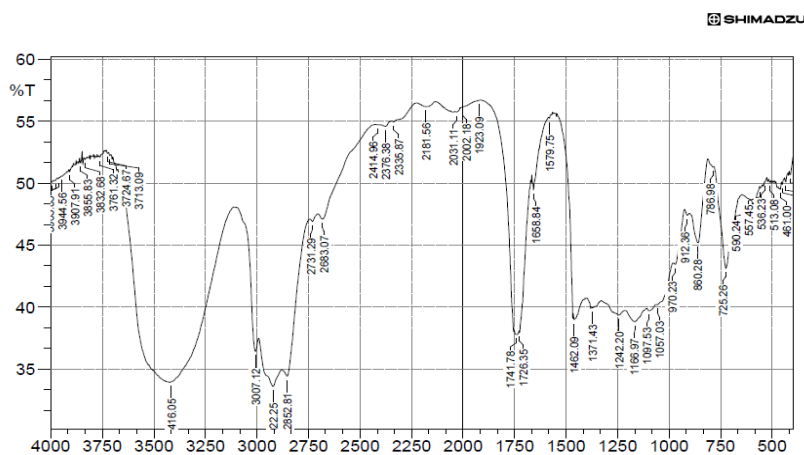


Fig-1: FTIR Studies of Docetaxel

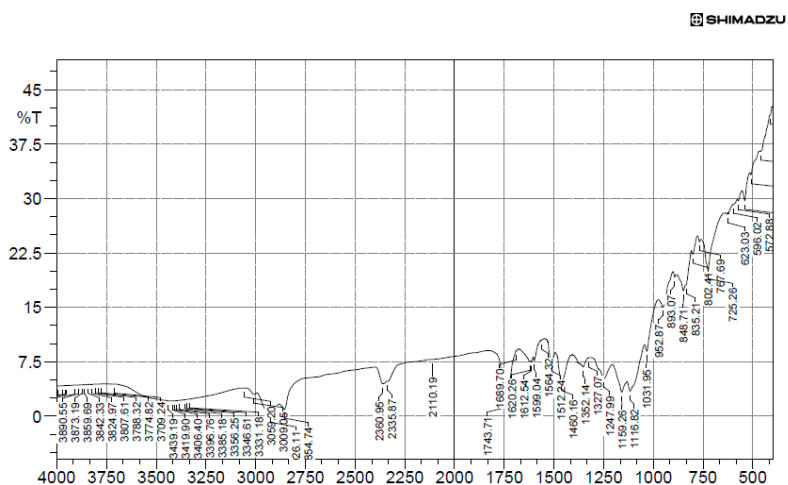


Fig-2: FTIR Studies of optimized formulation

**EVALUATION PARAMETERS**

**Particle size:**

With an increase in lipid concentration, the particle size increased. based on entrapment effectiveness and particle size distribution.

**Drug entrapment efficiency:**

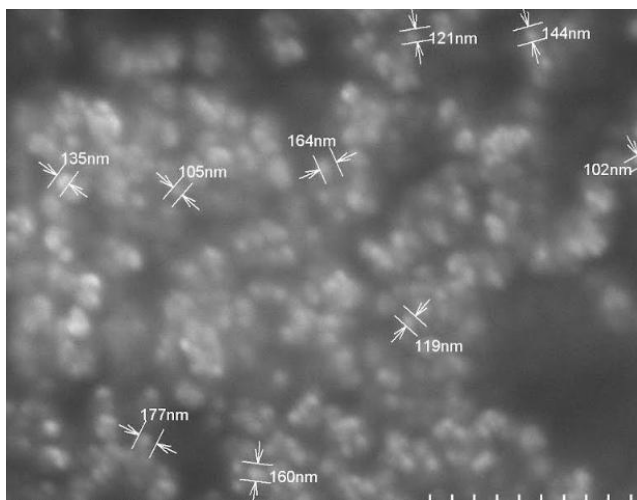
Optimizing the lipid concentration to be used in the creation of solid lipid nanoparticles was the first step of the work plan. Based on the particle size and entrapment effectiveness of the discovered solid lipid nanoparticles, the lipid content was optimized.

**Table-2: Evaluation Studies of Prepared solid lipid nanoparticles: Entrapment Efficiency and Particle size**

Batch No	Particle size (nm)	Entrapment Efficiency (%)
F1	102	79.83
F2	144	81.25
F3	164	83.25
F4	119	85.90

**Surface morphology:**

According to scanning electron microscopy (SEM), the solid lipid nanoparticles were round, smooth, and free of any aggregation.



**Fig:- 3 SEM analysis of Optimized Solid lipid nanoparticle**

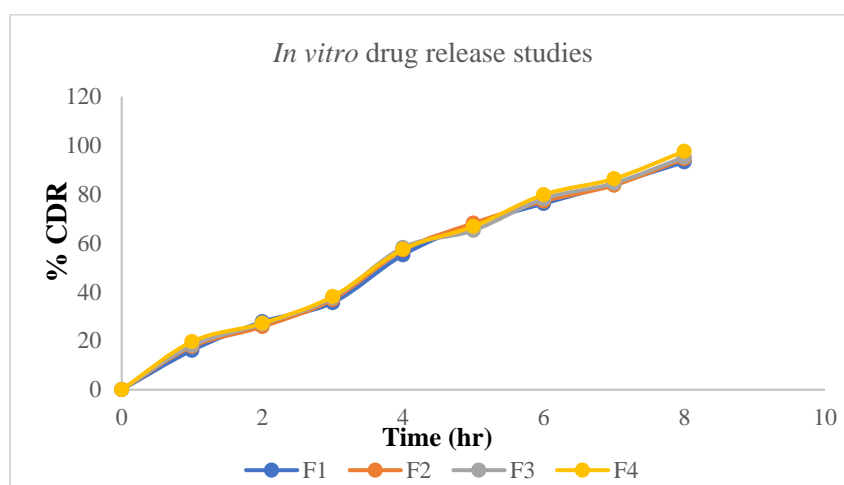
**In vitro drug release studies**

Using a dialysis membrane and a pH 7.4 buffer, the in vitro diffusion investigations were carried out for eight hours. This resulted from the drug's release from the surface of the solid lipid

nanoparticles. Later, for 8 hours, a consistent and gradual medication release was seen. The lipid and surfactant ratio in the F1 formulation was shown to be the most effective one.

**Table-3: In vitro drug release profiles of SLN (F1-F4)**

Time	F1	F2	F3	F4
0	0	0	0	0
1	16.10	17.63	18.13	19.67
2	27.80	25.81	26.90	27.18
3	35.60	36.93	37.58	38.16
4	55.19	57.18	58.19	57.46
5	67.83	68.13	65.18	66.81
6	76.18	77.16	78.15	79.82
7	84.25	83.69	84.52	86.35
8	93.20	94.53	95.20	97.58



**Fig-4: Drug release for all formulations**

**Stability studies:**

After three months, the physical and chemical characteristics of the nanoparticles of

formulation F-4 had not significantly changed. The parameters quantified at various times were displayed.

**Table-4: Results of stability studies of optimized formulation F-4**

Formulation Code	Parameters	Initial	1 <sup>st</sup> Month	2 <sup>nd</sup> Month	3 <sup>rd</sup> Month	Limits as per Specifications
F-4	25°C/60%RH % Release	97.85	96.62	95.76	94.58	Not less than 85 %
F-4	30°C/75% RH % Release	97.85	96.54	95.48	94.36	Not less than 85 %
F-4	40°C/75% RH % Release	97.85	96.15	95.16	94.19	Not less than 85 %

#### **4.CONCLUSION**

The current study suggested a unique Docetaxel solid lipid nanoparticle formulation for regulated release. Investigation into the solid lipid nanoparticles' production, characterization, and in-vitro release was done. The numerous formulations with varied drug-lipid and surfactant ratios were analyzed and improved. A drug encapsulation effectiveness of up to 97.58 % has been attained in this study. Docetaxel solid lipid nanoparticles containing soy lecithin were created using the solvent evaporation method, then the particle size was decreased by sonication. formulations using solid lipid nanoparticles performed well in terms of medication content and encapsulation effectiveness. This shows that the formulation procedure was suitable and reproducible in nature, and it provided a good yield. The formulation with the best encapsulation efficiency was (F-4) It was discovered that the percentage of encapsulation efficiency rose along with the soy lecithin concentration. According to the method described, permeation studies with dialysis membrane were conducted. The in vitro drug release profiles of all the formulations indicated an initial burst effect, followed by a gradual drug release. The formulations demonstrated good drug release from the lipid. These solid lipid nanoparticles contained more Docetaxel and released it more quickly.

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